

**Work Order ID 48595**

Friday, June 26, 2009 11:52:59 AM

Page 1

Item ID: D206-781-021

Accept

Revision ID: A

Item Name: Floor Protector (Passenger Cabin)

Start Date: 7/15/2009 Start Qty: 4.00

Required Date: 8/3/2009 Req'd Qty: 4.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: ✓

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Run

Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

100

0.00

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-021  
CHG 001

0.00

110

Pick Kit

0.00

Packaging

Memo

Packaging

0.00

120

QC4- 100% Inspect kits for completeness

0.00

QC

Quality Control

Memo

0.00



S 02/08/25

9/8/24 3K QSP

27 S 02/08/25

② 4

**Work Order ID 48595**

Friday, June 26, 2009 11:52:59 AM



Page 2

Item ID: D206-781-021

Accept



Setup Start



Revision ID: A

Stop



Item Name: Floor Protector (Passenger Cabin)

Start Date: 7/15/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 8/3/2009 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-021

Location: \_\_\_\_\_

PPP rev: DART

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

P-9/18/25 (3)

09/08/25 JA

u 09.08.25

Friday, June 26, 2009 11:52:59 AM

**Parent Item:** D206-781-021RevA

**Parent Item Name:** Floor Protector (Passenger Cabin)

**Start Date:** 7/15/2009

**Required Date: 8/3/2009**

**Comments:**

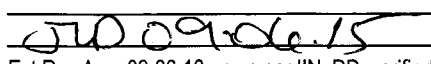
**Start Qty: 4.00**

**Required Qty: 4.00**

[illegible]

Date: Monday, 15/06/2009 4:20:32 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	FLOOR PROTECTOR KIT(PASSENGER CABIN)
<b>Job Number</b> :	48595		
<b>Estimate Number</b> :	14036		
<b>P.O. Number</b> :		<b>Part Number</b> :	D206781021
<b>This Issue</b> :	15/06/2009	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	IIN-D407-781
<b>First Issue</b> :	//	<b>Project Number</b> :	
<b>Previous Run</b> :		<b>Drawing Revision</b> :	C
	<b>Type</b> :	<b>Material</b> :	
	THERMOFORMING	<b>Due Date</b> :	22/06/2009
<b>Written By</b> :		<b>Qty:</b>	4 Um: Each
<b>Checked &amp; Approved By</b> :			
<b>Comment</b> :	Est Rev:A 09-06-10 rev.c per IIN DD verified by:EC		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0 ✓ DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile &amp; type labels per PPP D206-781-021 CHG001

2.0 ✓ PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 ✓ D38751

Floor Protector



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Floor Protector

Batch: \_\_\_\_\_

4.0 ✓ D3934041

Clip Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Clip Assembly

Batch: \_\_\_\_\_

5.0 ✓ D38001100

Hook and Loop Strip (1" Soft)



Comment: Qty.: 8.3333 f(s)/Unit Total : 33.3332 f(s)

Hook and Loop Strip (1" Soft)

1- Cut 2 to 50.00" as per dwg

Batch: \_\_\_\_\_

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOOR PROTECTOR KIT(PASSENGER CABIN)

Job Number: 48595

Part Number: D206781021

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	✓ D38003100	Hook and Loop Strip (1" Hard)
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Comment: Qty.: 8.3333 f(s)/Unit Total : 33.3332 f(s)  
Hook and Loop Strip (1" Hard)  
1- Cut 2 to 50.00" as per dwg

Batch: \_\_\_\_\_

7.0	✓ AN52510R6	Screw
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)  
Screw  
Batch: \_\_\_\_\_

8.0	✓ QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

9.0	✓ PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
Identify and pack for shipping as per PPP D206-781-021  
Location: \_\_\_\_\_  
PPP Rev: \_\_\_\_\_

10.0	✓ QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion ✓



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## 5.0 PARTS LIST

## 5.1 BELL 206 A/B

## D206-781-011 FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)

Qty -011	Part Number	Description
X	D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1	D3874-1	FLOOR PROTECTOR, CO-PILOT
1	D3874-2	FLOOR PROTECTOR, PILOT
4	D3800-1-100-300	LOOP STRIP
4	D3800-3-100-300	HOOK STRIP
2	AN4-13A	BOLT
2	AN960JD416	WASHER
2	NAS43DD4-20	SPACER
1	NAS43DD4-64	SPACER

## D206-781-021 FLOOR PROTECTOR KIT (PASSENGER CABIN)

Qty -021	Part Number	Description
X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
1	D3875-1	FLOOR PROTECTOR, PASSENGER
2	D3934-041	CLIP ASSEMBLY
2	D3800-1-100-500	LOOP STRIP
2	D3800-3-100-500	HOOK STRIP
4	AN525-10R6	SCREW

## D206-781-031/-041 BAGGAGE COMPARTMENT PROTECTOR KITS

Qty -031	Qty -041	Part Number	Description
X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
	X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
1		D3878-1	BAGGAGE PROTECTOR, FLOOR
	1	D3879-1	BAGGAGE PROTECTOR, WALL
1		D3031-3	LOOP
	2	D3800-1-100-300	LOOP STRIP
	2	D3800-3-100-300	HOOK STRIP
1		D3918-1	PLACARD
	2	D3930-1	CLIP
	4	MS35207-262	SCREW
	6	AN960C10L	WASHER
	6	MS21042L3	NUT
2		80-004-2-8	INSERT
14	10	MS24694S50	SCREW

48595



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries